



Gyprock One Finish

Gyprock One Finish is a pre-mixed acrylic compound that reduces the difference in porosity, texture and sheen between board and jointing compound, to create a uniform white surface ready for decoration.

Recommended Use

Gyprock One Finish is a surfacer that is applied by roll or spray to create a uniform surface on interior plasterboard or fibre cement walls and ceilings affected by critical lighting conditions. One Finish exists as one part of a system to more efficiently achieve a Level 5 finish, suitable for skim coating to fill flaws and smooth irregularities.

Important

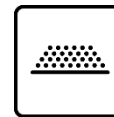
- For superior hiding power and minimising glancing of critical light, the application of two coats of One Finish is recommended.
- Framing and installation of plasterboard should meet Level 5 requirements for One Finish to achieve a Level 5 finish.
- One Finish can be applied on painted surfaces after sanding.
- One Finish should not be applied when the interior temperature is less than 10°C or when humidity is above 85%.
- Ensure surface is not subject to direct air flow during One Finish application or when product is still wet.
- The number of coats will depend on the total coat thickness required and the level of expectation.
- Apply a test area before commencing with widespread application.
- Ensure surfaces are clean from dust or dirt.
- Before use, remix to a smooth consistency.
- Always use clean tools.
- Replace lid when not in use.

Storage

Store buckets of compound in a dry environment out of direct sunlight. Remove lid and stir prior to use. Unused product should be stored by resealing the original bucket. Remix prior to use. Discard if drying has commenced.



Product Features



Smooth Finish

Application is smooth and easy to sand



Pre-mixed

Quick to prepare and easy to apply



Easy Application

Can be rolled or sprayed on



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Gyprock One Finish Specifications

Feature	Description
Colour	Off White
Working Time	Air drying compound Dry time 16-24 hrs
Coverage	5-7 m ² /kg
Packaging	20kg Re-sealable pail
Shelf Life	12 months from date of manufacture
Specific Gravity	1.6-2.0
VOC Content	<8g/L as VOC content per material by GBCA
Product Manufacture	Gyprock One Finish is manufactured by CSR Gyprock in Australia and made to stringent product specifications.



Plasterboard Finishing

Jointing and finishing of Gyprock plasterboard interior installations is to be carried out in accordance with **FIGURE 1** and **TABLE 1** in this document, and the following details, so as to provide a smooth surface for decorating. Stopping and external corner beads are to be applied to all edges subject to damage. A Level 4 Finish is generally the accepted level of finish for residential construction as detailed in AS/NZS2589.1 and is also recommended for commercial construction. This requires a three-coat system, consisting of:

- Tape and tape coat
- Second coat and
- Finish (or topping) coat.

FIGURE 1: SELECTING A LEVEL OF FINISH

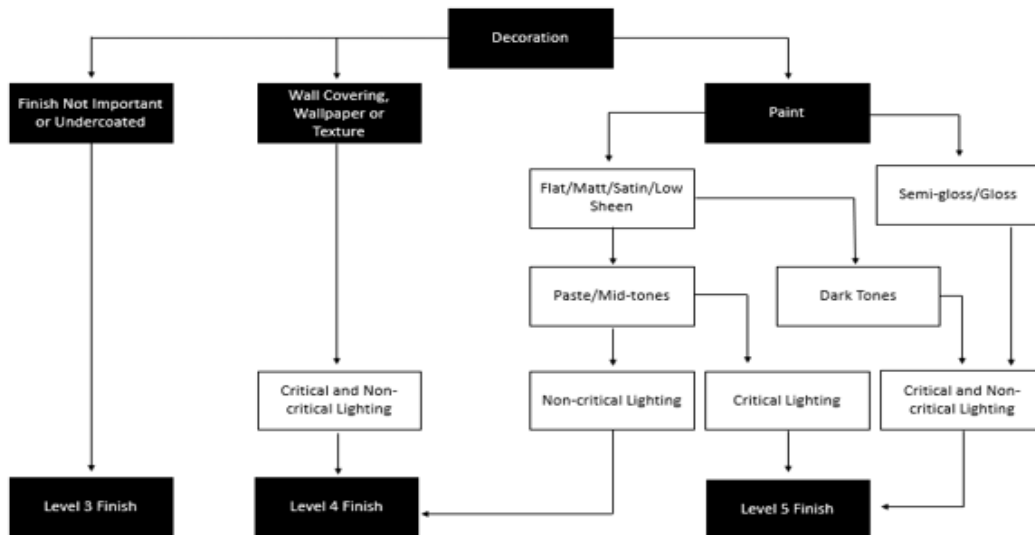


TABLE 1: JOINTING COMPOUND SELECTION – HAND OR MECHANICAL

Tape Coat		Second Coat		Finish Coat	
Any of the following:		Any of the following:		Any of the following:	
Product	Recoat Time	Product	Recoat Time	Product	Recoat Time
Base Coat 20*	35 mins	Base Coat 20*	35 mins	Jointmaster	24 hr
Base Coat 45*	60 mins	Base Coat 45*	60 mins	Ultra-Top	24 hr
Base Coat 60*	80mins	Base Coat 60*	80mins	Gold	24 hr
Base Coat 90*	120mins	Base Coat 90*	120mins	Easy-Finish	24 hr
Ultra-Base MR 60*	75 mins	Ultra-Base MR 60*	75 mins	Easy-Flow	24 hr
Easy Base	24 hr	Easy Base	24 hr	Less Mess Multi-Purpose	24 hr
Less Mess Multi-Purpose	24 hr	Less Mess Multi-Purpose	24 hr		
Easy-Flow	24 hr	Easy-Flow	24 hr		
Wet Area Base Coat	12-24 hr	Wet Area Base Coat	12-24 hr		

*Setting type compound. Do not use a setting compound over a drying type compound.
For protected exterior applications, use Wet Area Base Coat or Ultra-Base MR 60 for tape and second coat, followed by a Gyprock Finish Coat.



Roller Application

1. Install framing and plasterboard to Level 5 requirements
2. Stir gently prior to use. Use a 10-12mm polyester nap roller to roll the product evenly on the surface in a similar method to applying paint. For best results complete each area or full wall in one pass.
3. Repeat application with second coat. Allow 16-24 hour drying time before final painting and decoration.

Spray Application

1. Install framing and plasterboard to Level 5 requirements
2. Apply product using a “cross-hatch” method. Hold spray equipment approximately 600mm away from the wall and spray an even coat horizontally across substrate side to side with 50% overlap.
3. For the next application spray coat vertically, ensuring that gun is moving at a constant speed to deposit a full, wet coating without run or sag.
4. Allow 16-24 hour drying time before final painting and decoration.

Sanding

The product may be sanded depending on the type of finish desired. For a fine surface, free of any sign of texture then lightly sand using 180 to 220 grit sandpaper. A mechanical sander is recommended for ease of use. Sanding may not be required where spray application has been used.

Painting

Apply all paints in accordance with paint manufacturer's recommendations.

Installing to Standards

Installing to Standards AS/NZS2589: Gypsum linings – Application and Finishing outlines the procedures for jointing and finishing of Gyprock plasterboard in conjunction with additional details contained in Gyprock Technical Literature.

Health and Safety

Refer to the Safety Data Sheet for this product which is available from www.gyprock.com.au or contact:

CSR Gyprock
Trinity 3, 39 Delhi Rd, North Ryde NSW 2113
Australia Phone: **131 744**
New Zealand Phone: **0800 277 123**

Resources

For further information on this product please visit www.gyprock.com.au or refer to the Gyprock Red Book. For technical support, contact:

DESIGNLINK™

PHONE: 1800 621 117

Manufactured For Life Warranty

Gyprock products are manufactured for life with all CSR products designed to achieve optimal performance when part of a CSR integrated system. Gyprock continues to lead the market with premium quality products which are the preferred choice of plastering professionals. Gyprock plasterboard products are manufactured to the Australian Standards AS2588 providing confidence in quality of product and support. For details on our product warranty, please log onto www.gyprock.com.au/warranty, or contact us on **1300 306 556**.



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